

PREPARATION OF MACROBINS® FOR SHIPPING TO THE FACTORY FOR GRINDING

MacroBin 26

Introduction

- The purpose of these instructions is to provide guidance to customers in the preparation of the MacroBin 26 for shipping to the factory for grinding.
- Use of this method will allow three 26 Series MacroBins to be shipped in the space of one bin.
- Two MacroBins can be cut up and the cut sections can be packed into one uncut MacroBin.
- Use appropriate cutting tools and be certain adequate precautions are taken to avoid personal injury for those involved in cutting the bins or those in the cutting area.

Procedure

1. Cut two MacroBins into sections as illustrated in the Bin Cutting Procedures - Steps 1 through 5.
2. This will result in six cut sections per bin and take about four minutes per bin to carry out.
3. Cut sections from two bins, or 12 total sections, are needed to fill one empty MacroBin.
4. The resulting cut sections are illustrated in the Bin Section Inventory section of this manual.
5. Pack the 12 sections into an uncut bin as per the Bin Packing Procedure - Steps 1 through 13.

Bin Cutting Procedure

Step #1 – Cut Corner Post



Bin Cutting Procedure

Step #2 – Cut Sidewall



Bin Cutting Procedure

Step #3 – Cut 1st Long Foot Wall



Bin Cutting Procedure

Step # 4 – Cut Floor



Bin Cutting Procedure

Step #5 – Cut Short Foot Wall & 2nd Long Foot Wall

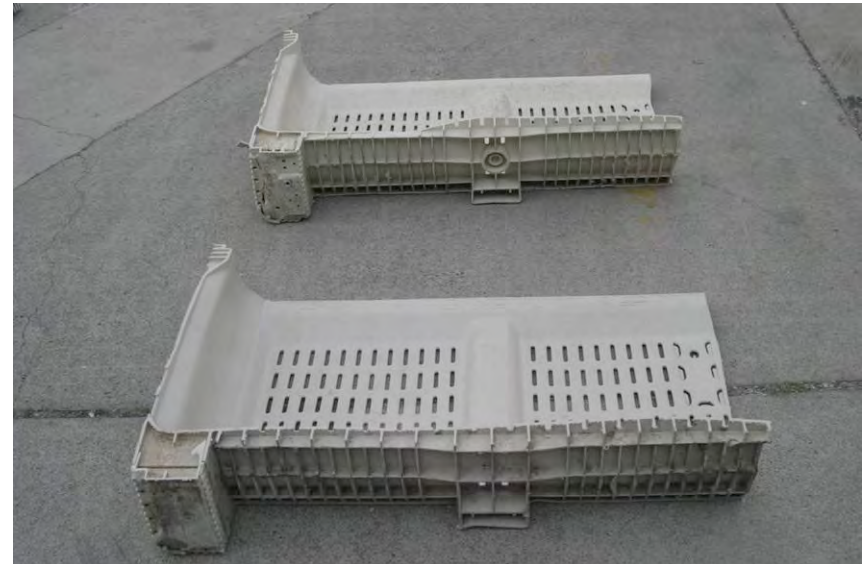


Bin Section Inventory

4 Long Foot Walls



2 Short Foot Walls



Bin Section Inventory

2 Sidewalls



2 Floors



Bin Section Inventory

2 Corner Posts



Bin Packing Procedure

Step #1 - Place 1st Short Foot Wall in the bin



Bin Packing Procedure

Step #2 - Place 1st Corner Post in the bin



Bin Packing Procedure

Step #3 - Place 1st Floor Section in the bin



Bin Packing Procedure

Step #4 - Place 1st Sidewall in the bin



Bin Packing Procedure

Step #5 - Place 2nd Sidewall in the bin



Bin Packing Procedure

Step #6 - Place 1st Long Foot Wall in the bin



Bin Packing Procedure

Step #7 - Place 2nd Long Foot Wall in the bin



Bin Packing Procedure

Step #8 - Place 2nd Floor in the bin



Bin Packing Procedure

Step #9 - Place 3rd Long Foot Wall in the bin



Bin Packing Procedure

Step #10 - Place 4th Long Foot Wall in the bin



Bin Packing Procedure

Step #11 - Place 2nd Short Foot Wall in the bin



Bin Packing Procedure

Step #12 - Place 2nd Corner Post in the bin



Package Complete

- You can ship three MacroBins in the space taken up by one uncut bin.
- The weight of the old HDPE 26 FV 3-Pack is approximately 265 lbs.
- The weight of the PP 26 FV 3-Pack is approximately 263 lbs.